Work Order ID 61607 Monday, August 30, 2010 1:25:33 PM								188	Page 1
Item ID: D Revision ID:	0412-702-343			Accept				Setup Sta	art
Item Name: 5-	-Man Fwd Facir	ng Shoulder Harnes	s, 3 point					Sto	ор
Start Date: 88 Required Date: 98 Reference:		tart Qty: 1.00 Req'd Qty: 1.00			Cust Item II Customer:	D:			
Approvals:	Process Plan:	\mathcal{L}	Date: 10-8	ි- 3ට Tooling:	Da	ite:		Run Sta	art
,	QC:	, .	_		Da	ite:	_	Ste	op
Sequence ID/ Work Center ID		peration escription		Set Up/ Run Hours	Tool ID	Tool # Plan		Reject Qty	Reject Insp. Number Stamp
Draw Nbr	Revisio	on Nbr						-	-
DSI9511	A								
DC Document Control	De	OCUMENT CONTRO Memo Photocopy I		0.00 0.00 per PPP D412-702-343 CHO	5001 Swles	lzq	*	GO B	610-9-28
105	Pi	ck Kit Memo		0.00				250/	9/28
Packaging		Memo					c	,	
110	Q	C4- 100% Inspect kits	for completeness	0.00					
QC Quality Control		Memo		. 0.00	iolor lar		_(4		

Quality Control

W/O:			W	ORK ORDER CHANG	ES		1	**.,
DATE	STEP	PRC	CEDURE CHA	NGE	Ву	Date Qt	y Approval Chief Eng / Prod Mgr	Approvál QC Inspector
							1 Tod Wigi	
Part No		PAR #:						
	R	esolution:					Date: _	
NCR:		\	WORK ORD	ER NON-CONFORMA	ANCE (NCF	R)		
DATE	STEP	Description of NC	4	Corrective Action Section	on B	Verification		Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Date	Section C	Chief Eng	QC Inspector
	-			,				

.. Work Order ID 61607

Monday, August 30, 2010 1:25:33 PM



Page 2

Item ID:

D412-702-343

Accept

Setup Start



Revision ID:

Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Cust Item ID:

Customer:

Start Date:

Reference:

8/30/2010 Required Date: 9/6/2010

Start Qty: 1.00

Req'd Qty: 1.00

Process Plan:

Operation

Description

Packaging

Date:

Tooling:

Set Up/

Run Hours

Date:

Date:

Run

Start

Stop

Stop



Approvals:

Date:_____

SPC (Y/N):

Tool ID

Tool # Plan

Code

Accept Qty

Insp.

Sequence ID/ **Work Center ID**

120

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-702-343

130

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Reject Qty

Reject Number

Stamp

10 69 130 Hg MF 10-9-29

Dart Aerospace	Ltd
----------------	-----

W/O:			W	ORK ORDER CHANG	ES		•	~ % ,
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date C	Approval Chief Eng / Prod Mgr	Approval QC Inspector
;								
Part No	•	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposition	on:	_ QA: N/C CI	osed:	Date: _	
NCR:		V	VORK ORD	ER NON-CONFORMA	ANCE (NCF	R)		
DATE	CTED	Description of NC			ion B	Verificati	ion Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section (QC Inspector

Picklist Print

Monday, August 30, 2010 1:25:36 PM

Work Order ID: 61607

Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 8/30/2010

Required Date: 9/6/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

_							
(`	n	m	m	ρ	n	te	٠

IPP Rev:A new issue DD 10.04.30 verified:EC

	Comments.	III KCV.A IICW 1880	10.04.30	verme	I.EC									
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
4	D412-702-301 • Harness Assembly		Manufactured	No			105	Each	0.0000	1	6/5	5-937	B	
/	D412-702-303 Harness Assembly		Manufactured	No			105	Each	0.0000	1 .	615	58		1
/	D412-702-305 Harness Assembly		Manufactured	No			105	Each	0.0000	1	6/5	-99	R	
6	D412-702-307 Harness Assembly		Manufactured	No			105	Each	1.0000	1	:1 6/6	٥ر	4	
-					Location	!	Loc (Qty	Loc Code					
					ST269			1				_		
	/					61488		1				_		
8	D412-702-309		Manufactured	No			105	Each	0.0000		6/60	1		
6	D412-702-059		Manufactured	No			105	Each	5.0000	1	iv			·
	CH CH	(700)			Location	•	Loc (Otv	Loc Code					
					FG122	=	2500	5	<u> 200 Cout</u>					
/						55670		5			5567	0		
	D3761-1-041 HOOK & LOOP STRIP		Manufactured	No		. •	105	Each	0.0000	5	5 G14	- S/	Poje	/z/2 s (1
	*.										•		/	,

W/O:		WORK ORDER CH	ANGES			•	2 day
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			τ.				
					<u></u>		
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDE	R NON-CONFORMANO	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector

.: Monday, August 30, 2010 1:25:36 PM

Work Order ID: 61607

Parent Item:

D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Manufactured

Manufactured

105

105

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

2

Required Qty: 1.00

16.0000

D3542-1

Location Loc Oty ST245 16 32606 2 51309

59051

Loc Code 2 12

Each

Each 18.0000

Ď3571-1

No

No

Manufactured No Location Loc Qty ST245A 18 58450 11 59726

105 Each

Guide

Manufactured No Location Loc Qty ST245A

57363 105 Each Loc Code

9.0000

Loc Code

42.0000

Location ST244A

52071

Loc Qty 42 42 Loc Code

Doubler

D3578-041

Monday, August 30, 2010 1:25:36 PM

Shop Packet Print

Page 2

W/O:			WO	RK ORDER CHANG	SES				······································	No. Bar
DATE	STEP	PRO	OCEDURE CHAN	IGE	В	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	_ NCR: Y	es N	o DQ	\ :	Date:	
	R	esolution:	Disposition	:	QA: N/	Clos	sed:		Date: _	-
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	ICR)				
DATE	STEP	Description of NC	<u> </u>		tion B	gn &		ation	Approval	Approval
DAIL	O I E I	Section A	Initial Chief Eng	Action Description Chief Eng		ate	Secti	on C	Chief Eng	QC Inspector
									-	
į										
	,									

Picklist Print

Page 3

Monday, August 30, 2010 1:25:36 F	PM							
Work Order ID: 61607 Parent Item: D412-702-343 Parent Item Name: 5-Man Fwd Faci	ing Shoulder Harness,	3 point				Start Date: 3		quired Date: 9/6/2010
D3610-041 Bracket	Manufactured	No		105	Each	6.0000 2	1.00 R	equired Qty: 1.00
D3618-1 	Manufactured	No	Location ST244A 47144	<u>Loc Qt</u>	Y 6 6 Each	75.0000 2	47/44	
AN4-10A	Purchased	No	Location ST244A 55669		Y 75 75 Each	104.0000 4	55669 14	
Bolt AN4-44A Bolt	Purchased	No	Location ST356 113422 114523		Y 04 4 00 Each	85.0000 2	M1/452	3 [[4]/28 (#

Location Loc Oty Loc Code ST360 85 104806 85

	. copacou		<u> </u>					
W/O:			WORK ORDER	CHANGES			í.	14
DATE	STEP	PI	ROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								1
						-		
						1		
Part No):	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date: _	
	Resoluti	ion:	Disposition:	QA: N/C (closed:		Date: _	

NCR:			WORK ORDI	ER NON-CONFORMANO	CE (NCR)						
		Description of NC		Corrective Action Section B		Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
					ļ						
						;					
				· · · · · · · · · · · · · · · · · · ·							
			1				· ·				

-Monday, August 30, 2010 1:25:37 PM

Work Order ID: 61607

Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS24693-S274 Purchased

MS24694-S58

Screw

Screw

I				

No

105

61.0000 Each

M\$24694-S56

Purchased

Purchased

No

No

Loc Qty 61 108560 11 114718 50 105 Each

105

116.0000

Loc Code

M108560

4 3

SCREW

ST289A

104407

Location

Location

Location

ST289A

Location

ST289A

ST288

Loc Qty 116 116

Each

Loc Code

126.0000

MS24694-S60

Purchased

No

No

104407

104407

126 126 105 Each

Loc Qty

Loc Qty

Loc Code

118.0000

NAS1149D0463J Purchased

118 118 105 Each

0.0000

Loc Code

Washer

AN960JD416

W/O:			WO	RK ORDER CHANGE	S			1	14mg 12
DATE	STEP	PRO	OCEDURE CHAI	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
							<u></u>		
Part No	:	PAR #:	Fault Cated	gory:	NCR: Yes	No DQ	A :	Date: _	
	Re	solution:	Disposition	n:	QA: N/C C	losed:		Date: _	
NCR:		,	WORK ORDE	ER NON-CONFORMAN	ICE (NC	7)			
D.4.T.E.		Description of NC		Corrective Action Section		Verific	ation	Approval Appro	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	& Secti		Chief Eng	QC Inspector
						i.			
									,
 				. 44, 1-1864					

-- Monday, August 30, 2010 1:25:37 PM

Work Order ID: 61607

D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

AN960JD416L

Parent Item:

NAS1149D0416J Purchased

Purchased

No

105

Each

309.0000

Washer

No

Location Loc Qty ST346 309 106785 60 110153 249 105 Each

2,523.000

Loc Code

MS21042L4

Location	Loc Oty
ST300	2523
113422	68
114523	28
114718	16

68 28 16 114784 491 115108 1920 105

Loc Code

CR3212-4-4

Cherry Rivet

Purchased No Each 116.0000

12

Location Loc Oty ST311 116 111359 16 114716 100

Loc Code

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			į							
Part No) <u>:</u>	PAR #: Fault Category: NO	CR: Yes	No DQ	A :	Date:				

Part No:		PAR #:	Fault Category:		NCR: Yes No DQA:	<u> </u>	Date:
	Resolution:		Disposition:		QA: N/C Closed:		Date:
NCR:		WC	ORK ORDER NON-CO	NFORMAI	NCE (NCR)		
			Corrective Act	tion Continu	- D		

						,	p	
		Description of NC	Description of NC Corrective Action Section B			Verification	Approval	Approval
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
					,			
						e-s		
							- 71.11	
						1		
		-						
		•						

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

REF TCCA STC SH04-7 REF FAA STC SR01997NY REF EASA STC EASA.I.M.R.S.00710 REFERENCE ONL

This service instruction adds several kits equipped with improved inertia reels:

The Dart **D412-702-341** 13-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for all 13 passenger seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-041B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-343** 5-Man Forward Facing Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 5 forward facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-043B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-345** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 aft facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-045B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-347** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 side facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-047B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-349** 1-Man Shoulder Hamess Kit provides a 3-point harness with an inertia reel and joined lap and shoulder belts for the center forward facing seating position in the aircraft cabin. The kit also contains hardpoints for securing the harness. The harness for this kit meets the requirements of TSO-C114 and replaces the existing lap belts. This kit should be installed similar to the D412-702-049B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-351** 1-man 3-point shoulder hamess kits are available for the outboard seats of the 5-man forward facing bench in Bell 205/212/214/412 model aircraft. The kit can be installed LH or RH. These kits should be installed similar to the D412-702-051B/-052B kits, as detailed in Table 1 of this service instruction.

The Dart **D214-702-337** 5-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder belts for the 5-man aft facing seat installed in the Bell 214B/B1 model aircraft. This kit should be installed similar to the D214-702-037B kit, as detailed in Table 1 of this service instruction.

The Dart **D205-702-353** 4-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder harnesses for the 4-man aft facing seat installed in the UH-1 model aircraft. This kit should be installed similar to the D205-702-053B kit, as detailed in Table 1 of this service instruction.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPH#RD (DE # 02)

Α	NEW ISS	SUE	CP	10.03.18				
REV.			BY	DATE				
DESIGN		P	DART AEROSP	ACE	LTD			
DRAWN		9?	HAWKESBURY, ONTAR	IO, CAN	AUA			
CHECKE	ED .		DRAWING NO.		REV. A			
MFG. AF	PR.	N/A	DSI 9511		SHEET 1 OF 6			
APPRO\	/ED	10	TITLE		SCALE			
DE APPI	R.	-#-	NEW SHOULDER HARNES	S KITS	NTS			
DATE	10.03	.18	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNIC	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERSISSION FROM DART AEROSPACE LTD.				



INSTALLATION

The Dart D412-702-3XX kits should be installed similar to the kits in Installation Instructions IIN-D412-702 Rev. E or Dart Service Instruction (DSI) listed below:

TABLE 1

Part Number	Description	Install similar to:
D412-702-341	Shoulder Harness Kit	D412-702-041B (IIN-D412-702, DSI 9408)
D412-702-343	Shoulder Harness Kit	D412-702-043B (IIN-D412-702, DSI 9453 [214], DSI 9408)
D412-702-345	Shoulder Harness Kit	D412-702-045B (IIN-D412-702, DSI 9469)
D412-702-347	Shoulder Harness Kit	D412-702-047B (IIN-D412-702, DSI 9408)
D412-702-349	Shoulder Harness Kit	D412-702-049B (IIN-D412-702, DSI 9408)
D412-702-351	Shoulder Harness Kit	D412-702-051B (LH) (DSI 9397, DSI 9408)
		D412-702-052B (RH) (DSI 9397, DSI 9408)
D214-702-337	Shoulder Harness Kit	D214-702-037B (DSI 9454)
D205-702-353	Shoulder Harness Kit	D205-702-053B (DSI 9460)
D412-702-301	Harness Assembly	D412-702-101B (IIN-D412-702)
D412-702-303	Harness Assembly	D412-702-103B (IIN-D412-702)
D412-702-305	Harness Assembly	D412-702-105B (IIN-D412-702)
D412-702-307	Harness Assembly	D412-702-107B (IIN-D412-702)
D412-702-309	Harness Assembly	D412-702-109B (IIN-D412-702)
D412-702-311	Harness Assembly	D412-702-111B (IIN-D412-702)
D412-702-313	Harness Assembly	D412-702-113B (IIN-D412-702)
D412-702-315	Harness Assembly	D412-702-115B (IIN-D412-702)
D412-702-317	Harness Assembly	D412-702-117B (IIN-D412-702)
D412-702-319	Harness Assembly	D412-702-119B (DSI 9454)
D412-702-321	Harness Assembly	D412-702-121B (DSI 9454, DSI 9469)
D412-702-323	Harness Assembly	D412-702-123B (DSI 9454, DSI 9469)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DESIGN	P	DART AEROSPACE	
DRAWN	93	HAWKESBURY, ONTARIO, CANA	DA
CHECKED	B	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9511 S	HEET 2 OF 6
APPROVED	10	TITLE	SCALE
DE APPR.	_#_	NEW SHOULDER HARNESS KITS	NTS
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRES NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY ENTITEN PERMISSION FROM DART AEROSPACE LTD. WITTEN PERMISSION FROM DART AEROSPACE LTD.	S CONDITION THAT IT IS

PARTS LIST

TABLE 2

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
х						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
	X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		х				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
	1		х			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
	r t			х		D412-702-349	Dart 1-Man 3-Point Forward Shoulder Harness Kit
	7				X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
1	/ 1		1	1	<u> </u>	D412-702-059	GROMMET KIT
9	/ 5	-	4	1	1	D3761-1-041	HOOK AND LOOP STRIP (DSI 9408)
2	11		1			D412-702-301	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-7	ADAPTER
1*	1*		1*		ļ	D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW WASHER
4*	4*		4*	ļ		AN960JD10LL	NUT
4*	4*		4*			MS21042L3	NUT
2	. 1	-	1	l ———		D412-702-303 /	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-8	ADAPTER
1*	1*	<u> </u>	1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
				4		D412-702-305	HARNESS ASSEMBLY (NEW)
1	1 1*	 		1*		D3573-1	ADAPTER
1*	1*			1*		D4088-041	SHOULDER HARNESS (NEW)
1* 4*	4*			4*		MS24693S273	SCREW
4*	4*	 	 	4*		AN960JD10LL	WASHER
4*	4*	 		4*		MS21042L3	NUT
1	<u>;</u> 1				1	D412-702-307	HARNESS ASSEMBLY (NEW)
1*	1*				1*	D3573-3	ADAPTER
1*	1*				1*	D4088-041	SHOULDER HARNESS (NEW)
4*	4*				4*	MS24693S272	SCREW
4*	4*				4*	AN960JD10LL	WASHER
4*	4*				4*	MS21042L3	NUT
	-					D412-702-309	HARNESS ASSEMBLY (NEW)
1	1*		 		ļ <u>.</u>	D3573-3	ADAPTER
1*	1*	<u> </u>		 		D4088-041	SHOULDER HARNESS (NEW)
1*				 		MS24693S272	SCREW SCREW
4*	4*	-				AN960JD10LL	WASHER
4*			ļ	├	<u> </u>	MS21042L3	NUT
4*	4*	1	ł	I .	l	IVIOZ IU4ZLO	ITOI

* denotes that part is included in assembly above

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPH#RD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

continued next page...

DESIGN	P	DART AEROSPACE					
DRAWN	9?	HAWKESBURY, ONTARIO, CANADA					
CHECKED		DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511 s	HEET 3 OF 6				
APPROVED	NO.	TITLE	SCALE				
DE APPR.	#	NEW SHOULDER HARNESS KITS	NTS				
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTH WRITTEN PERMISSION FROM DART AEROSPACE LTD.	S CONDITION THAT IT IS				



... continued from previous page

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
1		1				D412-702-311	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-1	BRACKET
1*	<u> </u>	1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-313	HARNESS ASSEMBLY (NEW)
1*		1*			 	D3570-2	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*			-	MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*			 	MS21042L3	NUT
4	 	-4					
1			1			D412-702-315	HARNESS ASSEMBLY (NEW)
1*			1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1			1		-	D412-702-317	HARNESS ASSEMBLY (NEW)
1*	 		1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*		<u> </u>	4*			MS24693S272	SCREW
4*	 		4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1		1		<u> </u>		D412-702-321	HARNESS ASSEMBLY (NEW)
1*	 	1*				D3570-3	BRACKET
1*	 	1*				D4088-043	SHOULDER HARNESS (NEW)
4*	 	4*				MS24694S50	BOLT
4*	 	4*	 	<u> </u>		AN960JD10L	WASHER
4*	+	4*				MS21042L3	NUT
						D440 700 000	HADNESS ASSEMBLY (NEW)
1	<u> </u>	1				D412-702-323	HARNESS ASSEMBLY (NEW)
1*		1*		<u> </u>	L	D3570-4	BRACKET SHOULDER HARNESS (NEW)
1*	ļ	1*				D4088-043	
4*	<u> </u>	4*		ļ		MS24694S50	BOLT
4*	<u> </u>	4*				AN960JD10L	WASHER
4*		4*		L		MS21042L3	NUT

^{*} denotes that part is included in assembly above

continued next page...

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DESIGN	P	DART AEROSPACE LTD		
DRAWN 97		HAWKESBURY, ONTARIO, CANADA		
CHECKED	B	DRAWING NO.	REV. A	
MFG. APPR.	N/A	DSI 9511 SHE	ET 4 OF 6	
APPROVED	10	TITLE	SCALE	
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS	
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WINTEN PERSION FROM DAYL AEROSPACE LT. THE PROPERTY ARE PROPERTY ARE PROPERTY ARE PROPERTY.		



... continued from previous page

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
2	2					D3542-1	BRACKET
7	3		4	1		D3571-1 ,	GUIDE
2	2					D3571-3 /	GUIDE
2		2				D3572-041 '	GUIDE ASSEMBLY
12	6		6	2		D3578-041 /	DOUBLER
2	2					D3610-041 i	BRACKET
2	2					D3618-1 i	CAP
4	4					AN4-10A /	BOLT
2		2				AN4-16A	BOLT
4		4				AN4-25A	BOLT
4		4				AN4-27A	BOLT (DSI 9469)
2	2					AN4-44A /	BOLT
2	2					MS24693S274 /	SCREW
3	- 3			1		MS24694S56	SCREW
10	2		8			MS24694S58	SCREW
1	1			1		MS24694S60	SCREW
26	6	20	1			AN960JD416 /	WASHER
4	4					AN960JD416L /	WASHER
12	6	6			1	MS21042L4	NUT
24	12		12	4		CR3212-4-4	RIVET

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DESIGN	q)	DART AEROSPACE LTD			
DRAWN	93	HAWKESBURY, ONTARIO, CANADA			
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.	N/A	DSI 9511 SH	EET 5 OF 6		
APPROVED	10	TITLE	SCALE		
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS		
DATE 10.03.18		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR AMY PURPOSE OR COPIED OR COMMUNICATED TO AMO THER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

REFERENCE UNL

TABLE 3

QTY -337	QTY -353	Part Number	Description
х	X D214-702-337		Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	х	D205-702-353	Dart 4-Man 3 Point Aft Facing Shoulder Harness Kit, for UH-1 Aircraft
1	2	D412-702-311	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1	2	D412-702-313	HARNESS ASSEMBLY (NEW)> SEE TABLE 2
1		D412-702-321	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-323	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-319	HARNESS ASSEMBLY (NEW)
1*		D3925-041	BRACKET
1*		D4088-043	SHOULDER HARNESS ASSEMBLY (NEW)
4*		MS24694S50	BOLT
4*		AN960JD10L	WASHER
4*		MS21042L3	NUT
	1	D3572-043	GUIDE ASSY
	1 1	D3572-043	GUIDE ASSY
1	 	D3920-041	SEATBELT GUIDE ASSEMBLY
2		D3920-5	SEATBELT GUIDE
1	6	AN4-16A	BOLT
1	1	AN4-21A	BOLT
7		AN4-25A	BOLT
18	12	AN960JD416	WASHER
9	6	MS21042L4	NUT

^{*} denotes that part is included in assembly above

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DESIGN	q	DART AEROSPACE LTD			
DRAWN 47		HAWKESBURY, ONTARIO, CANADA			
CHECKED	1	DRAWING NO.	REV. A		
MFG. APPR.	N/A	DSI 9511	SHEET 6 OF 6		
APPROVED	149	TITLE	SCALE		
DE APPR.	-#	NEW SHOULDER HARNESS KIT	S NTS		
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WITTEN PERMISSION FROM DART AEROSPACE LTD.			